# Shear-Seal<sup>®</sup> Directional Control

# Series 422 Solenoid Valve

#### **Features**

- Original Shear-Seal® technology
- Explosion-Proof option
- Zero-leakage\*
- Spring close with no power
- Flexible flow patterns
- Tolerates contaminates

#### **Applications**

- Mining operations
- Offshore oil platforms
- Refineries and chemical processing plants
- Power generation facilities
- Air or hydraulic test equipment

#### **General Specifications\*\***

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Working Pressure:	Air (pneumatic) up to 1,500 psi (103 bar) Hydraulic oil or lubricated water, up to 3,000 psi (206 bar)
Pressure Drop:	9 psi at 2.5 gpm 32 psi at 4 gpm
	(For more detailed pressure drop and flow capacity information, see valve supplemental guide)
Max. Fluid Velocity:	20ft/sec (6.1 m/sec)
Cv Factor:	0.7
Min. Flow Diameter:	7/32 in. (5.6mm)
Back Pressure:	Must not exceed 250 psi (17.2 bar) at return port for satisfactory operation
Proof Pressure:	1-1/2 times working pressure except at return port
Burst Pressure:	2-1/2 times working pressure except at return port (3000 psi [206 bar])
Media Temperature Range:	-40° to +250°F (-40° to +121°C)



Electrical Data: Solenoid Voltage:	115V AC at 60 Hz (Alternative AC & DC voltages are available).
Current - Inrush:	16.8 amps
Current - Holding:	1.52 amps
Voltage Tolerance:	±10% of rated voltage
Solenoid Rating:	Continuous duty
Material of Construction: Slide:	400 series stainless steel
Body & Pressure Fittings:	Bronze
Pressure Seals:	Stainless Steel
Standard O-Ring:	Buna N
Back-up Rings:	Teflon®
Shipping Weight:	11.5 Lbs. / Explosion-Proof 20 Lbs.

<sup>\*\*</sup> See product configurator for additional options.

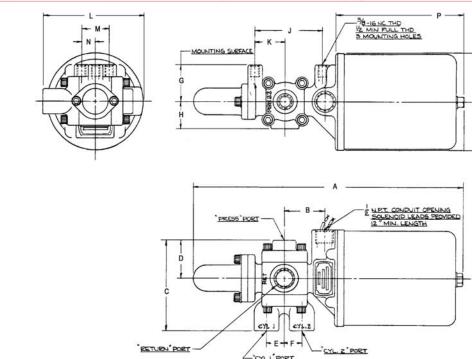
	4-Way	3-W	/ay	Shu	Diverter		
Flow Pattern	4-vvay	Norm. Open	Norm. Closed	Norm. Open	Norm. Closed	Diverter	
*Plug Port Marked "X"	None	Cyl. 2	Cyl. 1	Ret. & Cyl. 2	Ret. & Cyl. 1	Ret.	
Normal Position Spring Loaded	CYL. CYL. 2	PRESS.  CYL. RET.  RET. CYL.		OUT	OUT		
Energized Position	CYL.ti. CYL.	PRESS. CYL. RET.	PRESS. RET. CYL.	TOO	OUT	PRESS.  CYL. CYL.  1 2	
ASA Symbol	₩ 1 2 Z	₩ I X	X 2 P R	w	X 2 2 2	₩	

These Flow Patterns are obtainable from a single Standard Valve. Every valve is shipped with the necessary plugs \*To acheive the desired flow pattern, plug ports as shown.



Less than four cc per minute

### **Technical Drawings**



Porting:	3/8"	NPT	excent	return	nort	1/2"	NPT
Forting.	3/0	INLI	except	return	port	1/2	INFI

	Solenoid	Α	В	С	D	Е	F	G	Н	J	K	L	М	N	Р	
	422	11.562 (293.7	1.312 (32.5)	3.875 (98.4)	1.625 (41.3)	.75 (19.1)	.75 (19.1)	1.50 (38.1)	1.156 (29.4)	2.875 (73.0)	1.281 (32.5)	4.125 (104.8)	1.187 (30.2)	.593 (15.1)	5.5 (138.7)	
I	X422	14.437 (366.7)	3.593 (91.3)	3.875 (98.4)	1.625 (41.3)	.75 (19.1)	.75 (19.1)	1.50 (38.1)	1.156 (29.4)	2.875 (73.0)	1.281 (32.5)	5.00 (127)	1.187 (30.2)	.593 (15.1)	8.375 (212.7)	

## **Product Configurator**

Example: 422S3WS2A1

**Prefix** 

X Explosion-proof solenoid cover (optional)

**Part Number** 

422S3WS2A1 Oil or lubricated water, 3,000 psi max, 115V AC
422S3AS2A1 Air , 1,500 psi, 115V AC

Alternative voltage and DC Solenoids are available. Consult factory for more detail